VAC VACUUMSCHMELZE	**SPECIFICATION**	Item no.:	**T60404-N4646-X300**

K-No.: 24577	**1 – 5 – 8 – 12 – 25 A Current Sensor** For the electronic measurement of currents: DC, AC, pulsed, mixed ..., with a galvanic Isolation between the primary circuit (high power) and the secondary circuit (electronic circuit)	Date:	16.04.2014

Customer: Standard type	Customers Part no.:	Page 1 of 2

Description
- Closed loop (compensation) Current Sensor with magnetic field probe
- Printed circuit board mounting
- Casing and materials UL-listed

Characteristics
- Excellent accuracy
- Very low offset current
- Very low temperature dependency and offset current drift
- Very low hysteresis of offset current
- Short response time
- Wide frequency bandwidth
- Compact design
- Reduced offset ripple

Applications
Mainly used for stationary operation in industrial applications:
- AC variabel speed drives and servo motor drives
- Static converters for for DC motor drives
- Battery supplied applications
- Switched Mode Power Supplies (SMPS)
- Power Supplies for welding applications
- Uninterruptable Power Supllies (UPS)

Electrical data – Ratings

I_{PN}	Primary nominal r.m.s. current	25	A
R_M	Measuring resistance $V_C = \pm 12V$	70 ... 200	Ω
	$V_C = \pm 15V$	100…400	Ω
I_{SN}	Secondary nominal r.m.s. current	25	mA
K_N	Turns ratio	1…5 : 1000	

Accuracy – Dynamic performance data

		min.	typ.	max.	Unit
$I_{P,max}$	Max. measuring range				
	@ $V_C = \pm 12V$, $R_M = 70\ \Omega$ ($t_{max} = 10sec$)	±80			A
	@ $V_C = \pm 15V$, $R_M = 100\ \Omega$ ($t_{max} = 10sec$)	±85			A
X	Accuracy @ I_{PN}, $T_A = 25°C$		0.1	0.5	%
ε_L	Linearity			0.1	%
I_0	Offset current @ $I_P = 0$, $T_A = 25°C$		0.02	0.1	mA
t_r	Response time			1	µs
$\Delta t\ (I_{P,max})$	Delay time at di/dt = 100 A/µs			1	µs
f	Frequency bandwidth	DC...200			kHz

General data

		min.	typ.	max.	Unit
T_A	Ambient operating temperature	-40		+85	°C
T_S	Ambient storage temperature	-40		+85	°C
m	Mass		13,5		g
V_C	Supply voltage	±11.4	±12 or ±15	±15.75	V
I_C	Current consumption at RT		17	22	mA
	Constructed and manufactored and tested in accordance with EN 61800-5-1 (Pin 1 - 10 to Pin 11 – 13) Reinforced insulation, Insulation material group 1, Pollution degree 2				
S_{clear}	Clearance (component without solder pad)	10.2			mm
S_{creep}	Creepage (component without solder pad)	10.2			mm
V_{sys}	System voltage overvoltage category 3	RMS		600	V
V_{work}	Working voltage (tabel 7 acc. to EN61800-5-1) overvoltage category 2	RMS		1020	V
U_{PD}	Rated discharge voltage	peak value		1000	V
	Max. potential difference acc. to UL 508	RMS		600	V_{AC}

Maximal continuous and peak currents at defined temperatures

Supply voltage ±12V:

T_A	50 °C	60 °C	70 °C	85 °C
I_P	50 A	40 A	30 A	25 A
$I_{P,max}$	83 A	82 A	81 A	80 A
R_M	70 Ω	70 Ω	70 Ω	70 Ω

Supply voltage ±15V:

T_A	50 °C	60 °C	70 °C	85 °C
I_P	50 A	40 A	30 A	25 A
$I_{P,max}$	88 A	87 A	86 A	85 A
R_M	100 Ω	100Ω	100 Ω	100Ω

Date	Name	Isuue	Amendment
16.04.14	Psotny	83	"VAC" deleted from marking field. As already present in injection molding tool. Lapidary change.
20.11.13	Le.	83	Mechanical outline: marking changed 4646X300-83 ➔ 4646-X300-83 (UL-requirement). CN-842

Hrsg.: **KB-E** editor	Bearb: **Le.** designer	KB-PM: KRe. check		freig.: HS released

VAC VACUUMSCHMELZE	**SPECIFICATION**	Item no.:	**T60404-N4646-X300**

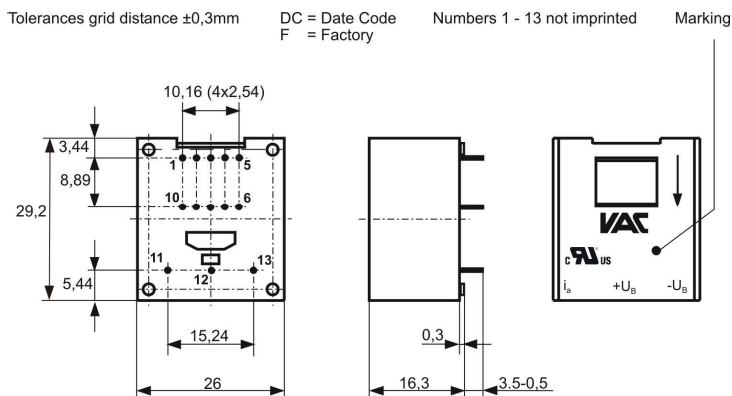| K-No.: 24577	**1 – 5 – 8 – 12 – 25 A Current Sensor** For the electronic measurement of currents: DC, AC, pulsed, mixed ..., with a galvanic Isolation between the primary circuit (high power) and the secondary circuit (electronic circuit)	Date: 16.04.2014

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Mechanical outline (mm):

General tolerances DIN ISO 2768-c

Tolerances grid distance ±0,3mm   DC = Date Code   Numbers 1 - 13 not imprinted   Marking
F = Factory

10,16 (4x2,54)
3,44
8,89
29,2
5,44
15,24
26
0,3
16,3
3.5-0,5

i_a $+U_B$ $-U_B$

Schematic diagram

Ip
1...5   +
6...10
12 + U_B (+ V_C)
13 i_a (I_S) → +
11 - U_B (- V_C)
R_M
C_A
M
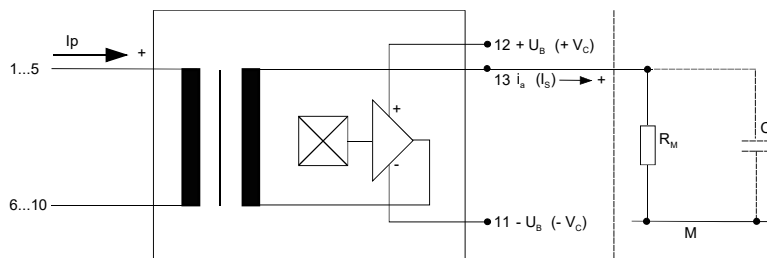
Possibilities of wiring for V_C = ±15V   (@ T_A = 85°C, R_M = 100 Ω)

primary windings	primary current RMS maximal		output current RMS	turns ratio	primary resistance	wiring
N_P	I_P [A]	$\hat{I}_{P,max}$ [A]	I_S (I_P) [mA]	K_N	R_P [mΩ]	
1	25	85	25	1:1000	0.2	
2	12	42,5	24	2:1000	0.83	
3	8	28	24	3:1000	2	
4	6	21	24	4:1000	3.5	
5	5	17	25	5:1000	5	
5	1	17	5	5:1000	5	

Temperature of the primary conductor should not exceed 110°C
Additional indications are obtainable on request.
This specification is no declaration of warranty acc. BGB §443 dar.

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1 – 5 – 8 – 12 – 25 A Current Sensor
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(high power) and secondary circuit

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Electrical Data (investigate by a type checking)

		min.	typ.	max.	Unit
V_{Ctot}	Maximum supply voltage (without function) ±15.75 to ±18 V: for 1s per hour			±18	V
R_S	Secondary coil resistance @ T_A=85°C			63	Ω
R_p	Primary coil resistance per turn @ T_A=25°C			1	mΩ
X_{Ti}	Temperature drift of X @ T_A = -40 ... +85 °C			0.1	%
I_{0ges}	Offset current (including I_0, I_{0t}, I_{0T})			0.15	mA
I_{0t}	Long term drift Offset current I_0		0.05		mA
I_{0T}	Offset current temperature drift I_0 @ T_A = -40 ...+85°C		0.05		mA
I_{0H}	Hyteresis current @ I_P=0 (caused by primary current 3 x I_{PN})	0.03		0.1	mA
$\Delta I_0/\Delta V_C$	Supply voltage rejection ratio			0.01	mA/V
i_{oss}	Offset ripple* (with1 MHz- filter first order)			0.400	mA
i_{oss}	Offset ripple* (with 100 kHz- filter first order)	0.025		0.100	mA
i_{oss}	Offset ripple* (with 20 kHz- filter first order)	0.005		0.015	mA
C_k	Maximum possible coupling capacity (primary – secondary)			6	pF
	Mechanical Stress according to M3209/3 Settings: 10 – 2000 Hz, 1 min/Octave, 2 hours			10g	

An exceptionally high rate of on/off – switching of the supply voltage
Accelerates the aging process of the sensor.

Inspection (Measurement after temperature balance of the samples at room temperature)

					min.	typ.	max.	Unit
$K_N(N_1/N_2)$	(V)	M3011/6	Transformation ratio (I_P=25A, 40-80 Hz)			1...5 : 1000 ± 0,5		%
I_0	(V)	M3226	Offset current				< 0.1	mA
V_d	(V)	M3014:	Test voltage, rms, 1 s pin 1 – 10 vs. pin 11 – 13				1.8	kV
V_e	(AQL 1/S4)		Partial discharge voltage acc.M3024 (RMS) with V_{vor} (RMS)				1100 1375	V V

Type Testing (Pin 1 - 10 to Pin 11 – 13)

			max.	Unit
V_W	HV transient test according to M3064 (1,2 µs / 50 µs-wave form)		8	kV
V_d	Testing voltage to M3014	(5 s)	3.6	kV
V_e	Partial discharge voltage acc.M3024 (RMS) with V_{vor} (RMS)		1100 1375	V V

Datum	Name	Index	Änderung
16.04.14	Psotny	83	Date updated.
20.11.13	Le	83	Date updated.

| Hrsg.: **KB-E** editor | Bearb: Le designer | KB-PM IA: KRe. check | freig.: HS released |

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Additional Information

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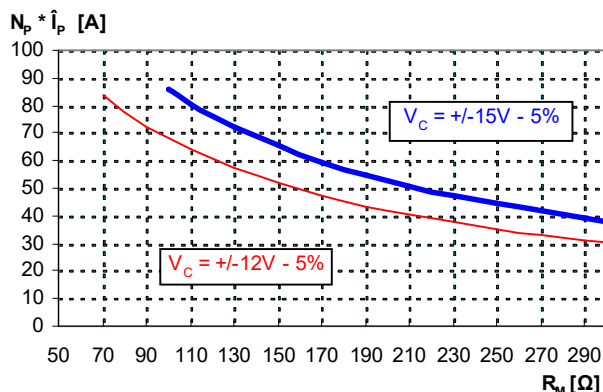(high power) and secondary circuit

Date: 16.04.2014

Customer:

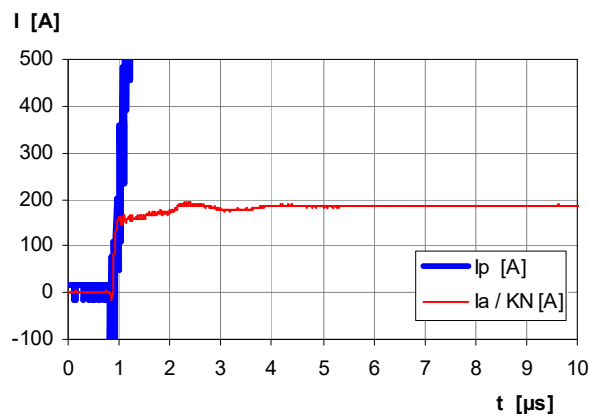Customers Part No.:

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Limit curve of measurable current $\hat{I}_P(R_M)$

@ ambient temperature ≤ 85 °C

$N_P * \hat{I}_P$ [A]

$V_C = +/-15V - 5\%$

$V_C = +/-12V - 5\%$

R_M [Ω]

Maximum measuring range (µs-range)

Output current behaviour of a 3kA current pulse
@ $V_C = \pm15V$ und $R_M = 100Ω$

I [A]

Ip [A]

Ia / KN [A]

t [µs]

Fast increasing currents (higher than the specified $I_{p,max}$), e.g. in case of a short circuit, can be transmitted because the currents are transformed directly and be limited by diodes only.

The offset ripple can be reduced by an external low pass. Simplest solution is a passive low pass filter of 1st order with

$$f_g = \frac{1}{2\pi \cdot R_M \cdot C_a}$$

In this case the response time is enlarged.
It is calculated from:

$$t_r' \leq t_r + 2{,}5 R_M C_a$$

Applicable documents

Current direction: A positive output current appears at point I_S, by primary current in direction of the arrow.

Constructed and manufactored and tested in accordance with EN 61800.

Further standards UL 508 ; file E317483, category NMTR2 / NMTR8

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Explanation of several of the terms used in the tablets (in alphabetical order)

I_{0H}:   Zero variation after overloading with a DC of tenfold the rated value ($R_M = R_{MN}$)

I_{0t}:   Long term drift of I_o after 100 temperature cycles in the range -40 bis 85 °C.

t_r: Response time, measured as delay time at $I_P = 0,9 \cdot I_{Pmax}$ between a rectangular current and the output current.

$\Delta t\,(I_{Pmax})$:   Delay time between I_{Pmax} and the output current i_a with a primary current rise of $di_1/dt = 100$ A/µs.

U_{PD} Rated discharge voltage (recurring peak voltage separated by the insulation) proved with a sinusoidal voltage V_e

$\quad U_{PD} \quad = \sqrt{2} * V_e / 1,5$

V_{vor} Defined voltage is the RMS valve of a sinusoidal voltage with peak value of $1,875 * U_{PD}$ required for partial discharge test in IEC 61800-5-1

$\quad V_{vor} \quad = 1,875 * U_{PD} / \sqrt{2}$

V_{sys} System voltage   RMS value of rated voltage according to IEC 61800-5-1

V_{work} Working voltage   voltage according to IEC 61800-5-1 which occurs by design in a circuit or across insulation

$X_{ges}(I_{PN})$:   The sum of all possible errors over the temperature range by measuring a current I_{PN}:

$$X_{ges} = 100 \cdot \left| \frac{I_S(I_{PN})}{K_N \cdot I_{PN}} - 1 \right|$$

X: Permissible measurement error in the final inspection at RT, defined by

$$X = 100 \cdot \left| \frac{I_{SB}}{I_{SN}} - 1 \right|$$

where I_{SB} is the output DC value of an input DC current of the same magnitude as the (positive) rated current ($I_o = 0$)

X_{Ti}:   Temperature drift of the rated value orientated output term. I_{SN} (cf. Notes on F_i) in a specified temperature range, obtained by:

$$X_{Ti} = 100 \cdot \left| \frac{I_{SB}(T_{A2}) - I_{SB}(T_{A1})}{I_{SN}} \right|$$

ε_L: Linearity fault defined by $\quad \varepsilon_L = 100 \cdot \left| \frac{I_P}{I_{PN}} - \frac{I_{Sx}}{I_{SN}} \right|$

Where I_P is any input DC and I_{Sx} the corresponding output term. I_{SN}: see notes of F_i ($I_o = 0$).

This "Additional information" is no declaration of warranty according BGB §443.

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